

PERFORMANCE RS-PROGRAMME

AERODYNAMICS

ACCESSOIRES

LED DAYTIME RUNNING LIGHT SKIRTS

ALUMINIUM RIM PROGRAM

QUADRO EXHAUST SYSTEM

SUSPENSION TECHNOLOGY

POWER-CONVERTER

CONVERTIBLE SMART TOP

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TUNING & DESIGN FÜR MERCEDES-BENZ

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Design programme SLK-Class R171

based on Mercedes-Benz SLK-Class R171

Performance RS programme SLK R171



Aerodynamics

1 Performance RS front spoiler bumper *

The front spoiler bumper is equipped with LED daytime running lights, a spoiler dagger, additional compensating air channels, integrated fog lights and double side gills. Simple exchange of the original part.

Performance RS Frontspoiler bumper with PDC holders till facelift 2008

171-1-110

Performance RS Frontspoiler bumper with PDC holders up facelift 2008

171-1-111

2 Performance RS side skirts

Side skirts with wedge-shaped air duct and grille insert. Also available for AMG Exchange of the original side skirts

Side skirt left side

171-1-201

Side skirt right side

171-1-202

LED side skirt illumination (4 pcs. each side incl. cable harness)

000-5-200

3 Performance RS rear skirt including diffuser wing *

Version for 2-pipe serial exhaust up facelift 2008 (trapezoidal shape)

171-1-330

Version for 4-pipe QUADRO exhausts

171-2-332

4 Performance RS rear spoiler lip (wide version)

Installation by glue (for all models)

171-1-400

5 Performance RS complete package *

consist of:

- Performance RS front spoiler bumper with accessories
- Performance RS side skirts left and right side
- Performance RS rear skirt with diffuser wing in 2-/4-pipe version
- Performance RS rear spoiler lip
- Installation material

Complete exchange against original parts and installation on original fastening points.

Suitable for all SLK R171 up 03/2004 including AMG 55 and all facelift 2008 models.

* Very important - Please state when ordering:

Rear bumper and front bumper with or without PDC, exhaust in 2-/4-pipe version, till or up facelift 2008. Complete exchange against original parts and installation on original fastening points. Suitable for all SLK R171 up 03/2004 including AMG 55 and all facelift 2008 models.

* Assembly instructions, Technical Control Board certificates respectively EC approval and installation material are included.



Design programme SLK R171



Aerodynamics

- | | |
|--|------------|
| 1 RS front spoiler for serial bumper | 171-1-103 |
| Usable on series bumper till facelift 2008
With side air intakes. Simple installation by pushing over the original front bumper and form-locking adhesion. | |
| 2 AVANTGARDE front spoiler lip | 171-1-100 |
| For series bumper till facelift 2008
Underlines the elegant design line of the SLK roadster. | |
| 3 SPORTLINE front spoiler lip | 171-1-101 |
| For series bumper up facelift 2008 | |
| 4 SLK 55 AMG front spoiler lip | 171-1-102 |
| For AMG styling and AMG 55 till facelift 2008 | |
| SLK 55 AMG real carbon front spoiler lip | C171-1-102 |
| 8-fold clear-coated in black carbon fiber surface | |
| 5 RS rear diffusor for series bumper till facelift 2008 | 171-1-300 |
| 2-pipe version with serial exhausts
4-pipe version for QUADRO exhaust mufflers
Installation by glue to the original rear skirt | |
| 6 RS rear diffusor for series bumper up facelift 2008 | 171-1-310 |
| With 4 distinctive fins and airbox
2-pipe version for serial exhausts
2-pipe version for serial exhausts in real carbon surface
4-pipe version for QUADRO exhaust mufflers
4-pipe version for QUADRO exhaust mufflers in real carbon surface | |
| 7 AMG RS rear diffusor insert for AMG-Styling and AMG 55 inclusive facelift 2008 | 171-1-320 |
| Replaces the black panel. Fitting by glue | |
| AMG RS rear diffusor insert in real carbon | C171-1-320 |
| 8-fold clear-coated real carbon fiber surface | |
| 8 Rear spoiler lip Performance RS | 171-1-400 |
| See Performance RS rear spoiler lip on page 5 | |

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Design programme SLK R171



Accessoires

- | | |
|---|--|
| 1 RS side skirt flaps (not for AMG)
Installation by glue on original skirts | 171-1-210 |
| 2 Aerowings made of pure aluminium (6 pcs. set)
The screw connection is made through both the ventilation grids in the hood.
High-gloss black anodized
Aluminum silky mat anodized | 171-4-510
171-4-511 |
| 3 Short rod aerial with integrated amplifier
Suitable for all SLK R171 till facelift 2008 | 171-4-530 |
| 4 Aluminum door pins (2 pcs. set) | 171-4-503 |
| 5 Exterior mirror housings in the 2008 design facelift with LED turn signals (primed version) 2 pcs. set consisting of a casing with LED indicators and LED ambient lighting for the left and right side; Suitable for all SLK R171 from 03/2004 to facelift 03/2008; The mirror housings are exchanged against the original parts. Also suitable for SL R230 from 11/2003 to facelift 03/2008 | 171-4-531 |
| 6 Chrome endplate for trunk
Stainless steel chromed, adhesion fastening | 171-4-501 |
| 7 Real glass wind deflector
Made of security glass, crystal clear, anti-glare.
Recommended for a clear view back. Wind deflector set is including a special basic support bar.
For serial rollover bars including bar inserts
For PIECHA stainless steel rollover bars
Additional engraving of the logo Mercedes-Benz with bonnet star
Additional engraving of the logo SLK Special Edition
Additional engraving of the logo AMG
Additional engraving of your individual logo (please ask for the price) | 171-6-500
171-6-501
000-0-034
000-0-033
000-0-032
000-0-031 |
| 8 PIECHA stainless steel rollover bar
Made of 60 mm precision stainless steel, pair | 171-6-520 |
| 9 Cooler rack panels , 2 pieces, adhesive fastening
High gloss chrome till facelift 2008
piano black varnish till facelift 2008
high gloss chrome up facelift 2008
silky mat chrome up facelift 2008 | 171-4-504
171-4-505
171-4-506
171-4-507 |

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Design programme SLK R171

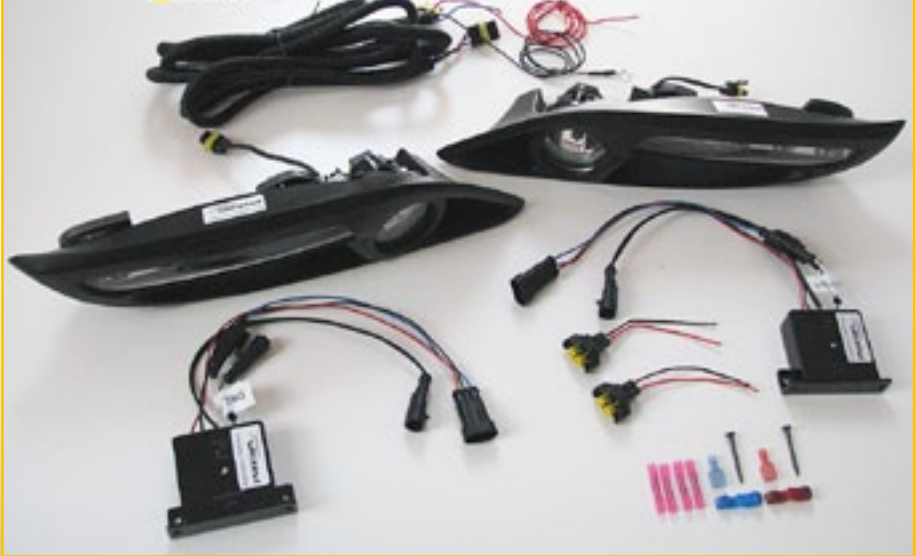


LED daytime running light skirts

The PIECHA LED daytime running light inserts with their enclosure inserts are simply exchanged against the serial grid inserts including the fog lights. In order to make the installation as easy as possible, the control module and cable set are shipped preconfigured. The LED daytime running lights are alight 100% (very bright) as soon as the ignition is on. When the dimmed headlight or position light is switched on, also by automatic control, the LED daytime running lights are dimmed down 20% and act as position lights. The steered headlight function for the fog lights remains. The daytime running lights have an E approval and do not need to be certified by the Technical Control Board.

The advantages: • Prime supplier quality • No Technical Control Board certificate needed • Simple installation
• Ready-to-install kit, already coated inserts with fog lights
The LED light sticks are available in black or chrome.

1 Daytime running light inserts for serial bumper up facelift 2008 LED light sticks in black	171-5-102
2 Daytime running light inserts for serial bumper till facelift 2008 LED light sticks in chrome LED light sticks in black	171-5-100 171-5-101
3 Daytime running light inserts for AMG styling till facelift 2008 LED light sticks in chrome LED light sticks in black	171-5-110 171-5-111
4 Daytime running light inserts for AMG 55 till facelift 2008 LED light sticks in chrome LED light sticks in black	171-5-120 171-5-121
5 Daytime running light inserts for AMG styling and AMG 55 up facelift 2008 LED light sticks in chrome LED light sticks in black	171-5-130 171-5-131



* Assembly instructions, Technical Control Board certificates respectively EC approval and installation material are included.

Design programme SLK R171

Aluminium rim program



1 PIECHA MP1 MONOBLOCK

High-tech rim in brand new interpreted convex turbine-design. Developed for maximum wheel size. Delicate and hidden wheel connection zone. No body work required. Titanium with polished racks.

Front axle 8.5 x 19 offset 30
Rear axle 9.5 x 19 offset 30

mp1-851930-3
mp1-951930-3

Suitable tires:

Front axle 8.5 x 19 with 225/35 R19 Rear axle 9.5 x 19 with 255/30 R19
Front axle 8.5 x 19 with 225/35 R19 Rear axle 9.5 x 19 with 265/30 R19 * **

2 PIECHA DP2 Phantom

Single-part rims in multipart appearance with stainless steel panel and deep well. Optionally in high-gloss silver or silk mat black.

Front axle 8.5 x 19 offset 28 silver
Rear axle 9.5 x 19 offset 30 silver
Rear axle 9.5 x 20 offset 30 silver * **
Front axle 8.5 x 19 offset 28 black
Rear axle 9.5 x 19 offset 30 black
Rear axle 9.5 x 20 offset 30 black * **

dp2-851928-1
dp2-951930-1
dp2-952030-1
dp2-851928-2
dp2-951930-2
dp2-952030-2

Suitable tires:

Front axle 8.5 x 19 with 225/35 R19 Rear axle 9.5 x 19 with 255/30 R19
Front axle 8.5 x 19 with 225/35 R19 Rear axle 9.5 x 20 with 265/25 R20 * **

3 PIECHA DP3 Avalange

Single-part rims in multipart appearance with stainless steel panel and deep well (stainless steel panel is exchangeable), silver or silk mat black

Front axle 8.5 x 19 offset 28 silver
Rear axle 9.5 x 19 offset 30 silver
Front axle 8.5 x 19 offset 28 black
Rear axle 9.5 x 19 offset 30 black

dp3-851928-1
dp3-951930-1
dp3-851928-2
dp3-951930-2

Suitable tires:

Front axle 8.5 x 19 with 225/35 R19 Rear axle 9.5 x 19 with 255/30 R19

In general, no reworking is expected.

* Rework required

** Speedometer adjustments might be necessary.

* Assembly instructions, Technical Control Board certificates respectively EC approval and installation material are included.



Design programme SLK R171



4-pipe QUADRO stainless steel exhaust mufflers

1 4-pipe QUADRO stainless steel exhaust mufflers

With 4 oval end pipes of 115 x 85 mm
Sportive sound; end pipes chrome polished with absorber insert
4-cylinder (SLK 200) exhaust mufflers with Y-adapter up kat
6-cylinder (SLK 280-350) exhaust mufflers with X-pipe up kat

171-2-300
171-2-301

Suspension technology

2 Spacers

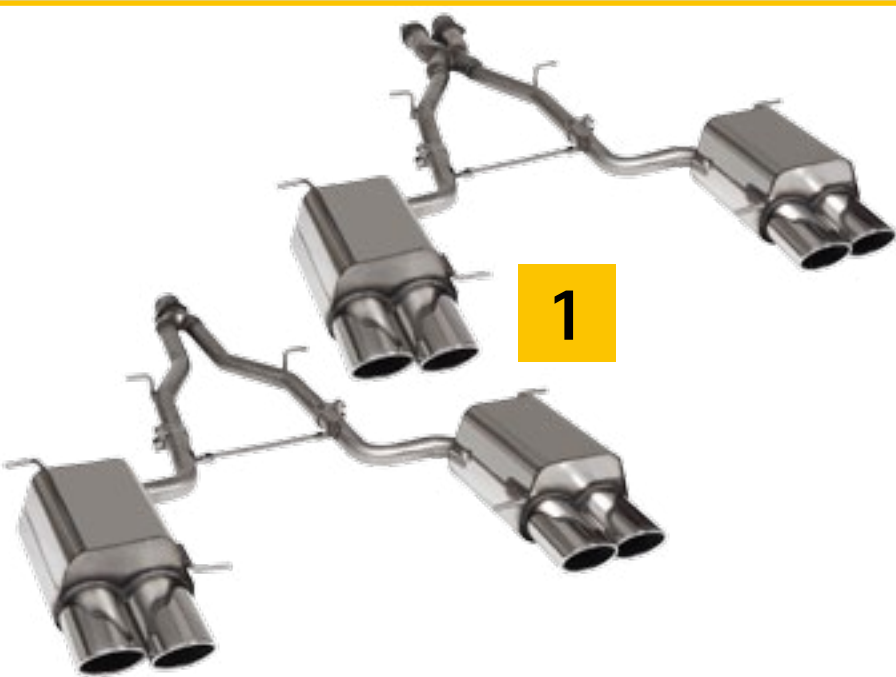
30 mm spacers (per axle 15 mm per side) for rear axle with ABE, including 55 mm bolts*
20 mm spacers (per axle 10 mm per side) for rear axle with TÜV certificate, without bolts
24 mm spacers (per axle 10 mm per side) for front axle with TÜV certificate, without bolts
* allowed only for 17" Mercedes-Benz series tires

000-3-3-1512
000-3-2-10
000-3-1-10

3 Wheel screws M12 x 1.5 x length ball band Wheel screws M12 x 1.5 x length 60° cone

215xx-MB
1215xx-60

The wheel screws are not included. The new needful length of the wheel screw and performance calculates from the original length of the wheel screw (measured until the coil) + the thickness of the distance disc + head type.



* Assembly instructions, Technical Control Board certificates respectively EC approval and installation material are included.



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Design programme SLK R171

1



Power-Converter

1 Power-Converter Intermedia RC „Race-Control“

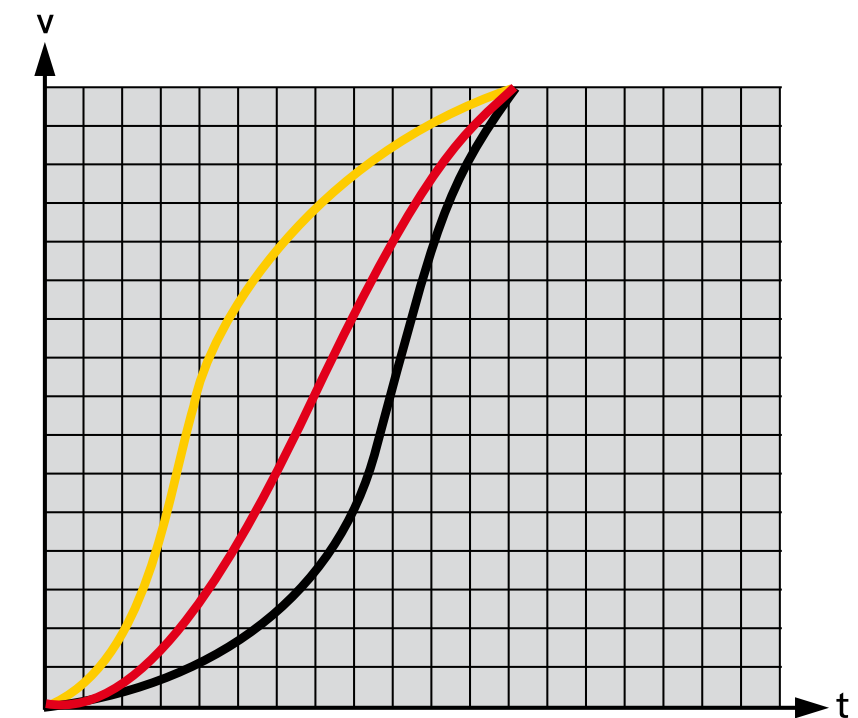
000-7-701

The Power-Converter CS RC is suitable for all transmission versions and diesel vehicles. The module is inserted into the electronic control of the gas pedal. The slow reaction time and the moment of inertia are completely suspended. The acceleration is significantly improved. The response behavior can be adjusted individually by an integrated potentiometer. Moreover a separate switch enables "off" respectively city and sport modes.

The advantages at a glance:

- Much better performance
- Significant improvement of the performance potential
- Powerful draft from low revolutions within the whole speed range
- Very fast response behavior
- Significantly better acceleration and more agile driving behavior
- Simple installation through plug and play connection
- Individual adjustment of the response behavior and additionally switchable from the serial- into the city- or sport-mode by a separate switch.
- Via a built-in potentiometer the response behavior will be individually fine tuned.

Also suitable for: A-Class, B-Class, C-Class W203, CLK 208+209, Sport Coupé + CLC, CL Coupé W215+216, CLS 219, E-Class W211, S-Class W220+W221, SLK R170+R171, SL R230 (except SL63 after facelift 2008), GL-X164, Maybach



— Acceleration without Power-Converter

— Acceleration with Power-Converter in city-mode

— Acceleration with Power-Converter in sport-mode

* Assembly instructions, Technical Control Board certificates respectively EC approval and installation material are included.

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Design programme SLK R171

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Convertible smart top

1 Comfort vario roof module

000-7-600

The comfort vario roof module enables pure driving comfort thanks to the new CAN-Bus technology.
The roof can be opened and closed while driving with up to 60 km/h.

The advantages at a glance:

- Simple installation using plug & play wiring harness
- Roof functionality is started by a single tipping onto the roof button.
- The roof button does not have to be held.
- Opening and closing via the serial radio key from a distance of up to 50 m (no infrared remote control needed)
- Deluxe setting enables the starting of the engine via the ignition lock while the canopy top is opening or closing.
- Opening and closing the front side windows
- Acoustic alarm signal when opening or closing the car (optionally adjustable)
- Going Home Setting: the fog lights can be set to shine for 30 seconds after locking the car.
- Individual module settings and display of all module settings via the instrumental menu
- USB updates via internet
- LED installation help for error-free connection
- USB updates via the internet
- LED installation help for error-free connection

* Assembly instructions, Technical Control Board certificates respectively EC approval and installation material are included.

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PIECHA Design on YouTube:



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