

CLA GT-R PROGRAMME

AERODYNAMICS

ACCESSORIES

POWER-CONVERTER

GT 4-PIPE EXHAUST SYSTEM

ALUMINIUM RIMS

SUSPENSION

COMPLETE-PACKAGES

Choose one of the categories in the navigation on the left. Find your content with just one click.

Design-programme **CLA GT-R-class W117**

based on Mercedes-Benz CLA-class W117

programme CLA GT-R

aerodynamics



- 1 PIECHA GT-R Front cup wings right+left side**
 The front spoiler corners are assambled in addition to the original AMG bumper.
 The lines are complemented perfectly with the side line. In combination with the front splitters
 117-1-111 the CLA looks very dynamic and athletic wide.
 TÜV Certificate

117-1-101
- 2 PIECHA GT-R Front Splitter right+left side**
 The front splitter divides the huge outer grid in two pieces. A significant design element
 for a powerfully the dynamic appearance of the CLA.
 Silver matt painted parts on the pictures.
 TÜV Certification

117-1-111
- 3 PIECHA GT-R Rear diffusor insert**
 3-piece design with 2 sub-floor wing. Very striking and aerodynamically optimized design for
 4-pipe exhaust pipe inserts.
 The exhaust tailpipes are not included.
 Matching tailpipe inserts - Item number 117-2-300.
 TÜV Certification

117-1-301
- 4 PIECHA GT-R Trunk lid spoiler**
 Suitable for Coupé
 3 pieces version
 Installation by glue
 TÜV Certification

117-1-401
- 5 PIECHA GT-R roof spoiler**
 Suitable for Coupé
 Installation by glue on the upper edge of the rear window.
 TÜV Certification

117-1-410

* Assembly instructions, Technical Control Board certificates respectively EC approval and installation material are included.

programme CLA GT-R



accessories

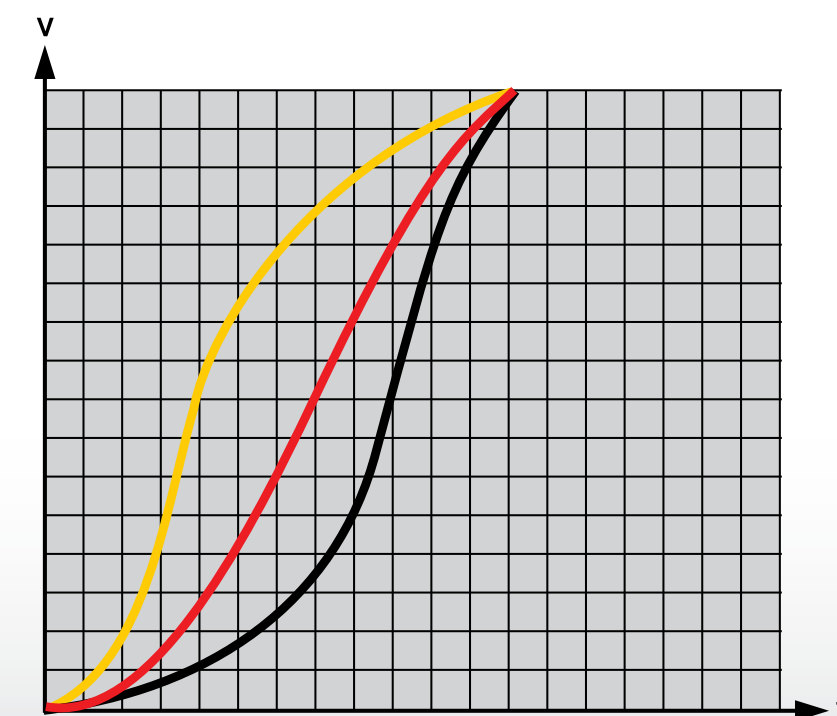
- 6 LED side skirt illumination with 8 LED** 000-5-200
 4 LED for each side; incl. special cable harness.
 (The LED light module 000-5-204 for managing the side skirt illumination in the CANBUS is not included.)
- 7 PIECHA LED light module** 000-5-204
 Necessary for the LED side skirt illumination with LED CANBUS technology.
 Different possibilities can be set up in the menu of the display.
- 8 PIECHA chrome Logo** 000-0-036
 Width: 140 mm, self-adhesive with 3M backside
- 9 PIECHA GT-R decal** 117-0-500
 3 pieces set - 2 for both fenders (Width: 280 mm) and 1 for the instrument board (Width: 200 mm)
 black / yellow 117-0-501
 silver / yellow
- 10 PIECHA aluminum door pins** 171-4-503
 2 pieces set, high polished version
 Needed are 2 x 2 pieces sets.



Power-Converter

- 11 PIECHA Power-Converter „CS“ Race-Control *** 000-7-700
 Perfect addition in combination with the DSC 7G transmission.
 The peak respond time is adjustable in 3 steps - also while driving.
 Following positions: 1 = City mode 2 = sport mode and 0 = original mode
- The slow moving reactiontime till the gasflow will give power to your car is completely gone with the Power-Converter and in the same time you feel a much better speed-up.
 The module will be connected in the gas pedal management.
 Much better powerpotential and very good speed up out of the low speed range till the full speed level.
 Very quick response characteristic and much better speed-up.
 Easy installation by plug & play.
 No additional load for the car, the engine or the electronic.
 Removable without any ruts and usable in another Mercedes-Benz model.

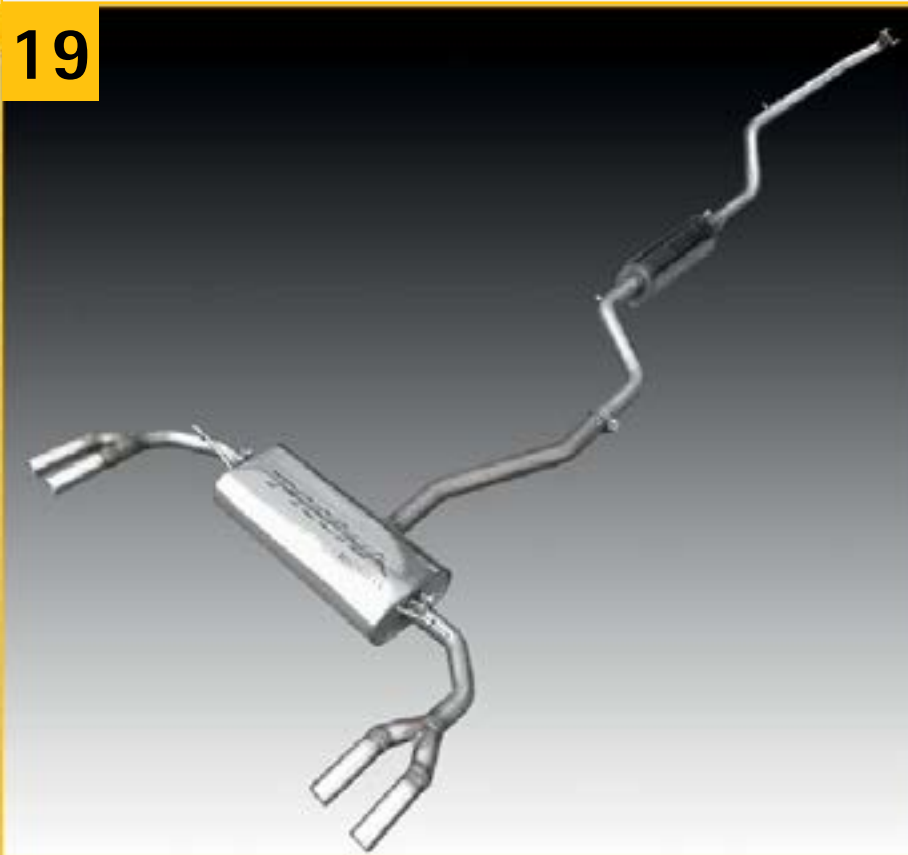
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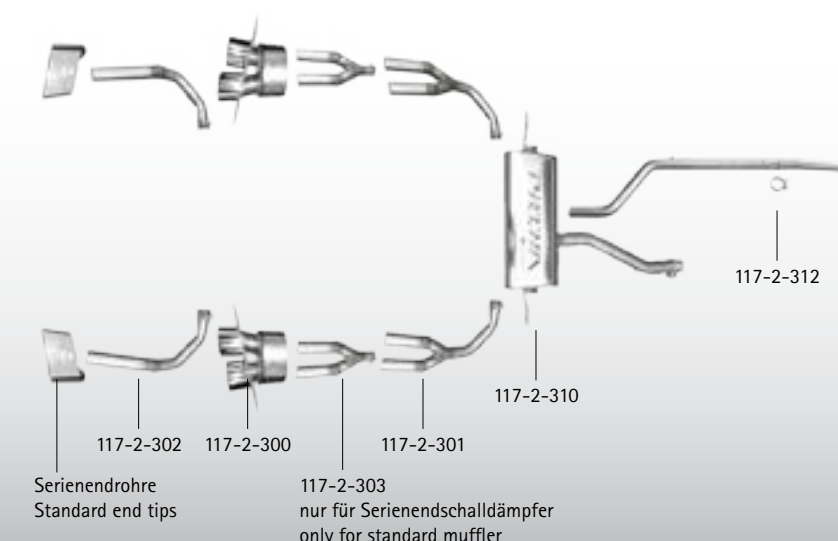
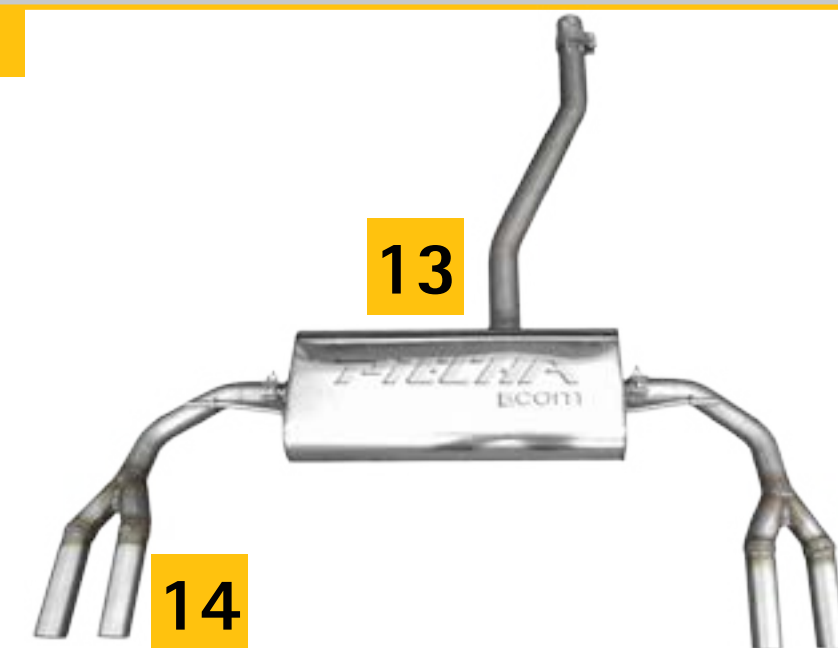
- Acceleration without Power-Converter
- Acceleration with Power-Converter in city-mode
- Acceleration with Power-Converter in sport-mode

programme CLA GT-R

PIECHA sports exhaust system



- 12** PIECHA GT-R 4-pipe exhaust inserts 117-2-300
 2 x 90 mm high gloss polished stainless steel double tailpipes with PIECHA branding;
 tailpipes in polished welded stainless steel sheet, set of 2 for left and right side;
(Only usable in combination with PIECHA GT-R rear diffuser 117-1-301)
- 13** PIECHA GT exhaust muffler CLA 180/200/250 117-2-310
 with left/right outlets. EG Certification
(Exhaust pipe connections 117-2-301 or 117-2-302 necessary; please order separately)
- 14** Double outlet adaption for PIECHA GT-R exhaust inserts and PIECHA exhaust 117-2-301
 Double outlet exhaust tubes for left and right side for PIECHA GT-R 4-pipe exhaust inserts 117-2-300
(only usable in combination with PIECHA GT-R rear diffuser 117-1-301 and PIECHA GT exhaust muffler 117-2-310)
- 15** Outlet adaption for original standard end tips with PIECHA GT exhaust muffler 117-2-302
 Outlet exhaust tubes for left and right side -
(only usable for the standard trapezoidal endpipes in combination with PIECHA GT exhaust muffler 117-2-310)
- 16** Double outlet adaption for PIECHA GT-R exhaust inserts and standard muffler 117-2-303
 Double outlet exhaust tubes for left and right side for PIECHA GT-R 4-pipe exhaust inserts 117-2-300.
 For a connection on standard muffler tubes.
- 17** PIECHA front silencer replacement tube 117-2-312
 Usable in combination with PIECHA GT exhaust muffler 117-2-310 or as replacement for the original front silencer in combination with the original exhaust muffler; for a much better sportive sound; EG Certification
- 18** PIECHA GT exhaust system CLA 180/200/250 for standard end tips (EG Certification) 117-2-320
 Contains:
 front silencer replacement tube 117-2-312
 exhaust muffler 117-2-310
 outlet adaption 117-2-302
 Original optics. The serial end pipes are screwed onto the exhaust pipe connection.
- 19** PIECHA GT exhaust system CLA 180/200/250 for PIECHA GT-R exhaust inserts (EG Certification) 117-2-321
 Contains:
 front silencer replacement tube 117-2-312
 exhaust muffler 117-2-310
 double outlet adaption 117-2-301
 Only usable in combination with PIECHA GT-R reardiffusor 117-1-301
 and PIECHA GT-R 4-pipe exhaust inserts.



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programme CLA GT-R

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aluminium rims

20 PIECHA MP1-MONOBLOCK

High-tech rim in brand new interpreted convex turbine-design. Titan satin matt with polished racks and outline rims.

Developed for maximum wheel size. Delicate and hidden wheel connection zone. No body work required.

Front axle	8.5 x 19 offset 45	MP1-851945-3
Rear axle	9.5 x 19 offset 47	MP1-951947-3
M14 x 1,5 x 28 mm 60° screw for MP1 wheels, pcs.		141528-60

21



21 PIECHA MP2 Le Mans

5 double spokes in three prime-concave design with surrounding decorative screws. High gloss silver, satin black or graphite matt - front polished. Wheel bolts are included in the delivery set.

Front axle	8.5 x 19 offset 45 in silver	MP2-851945-1
Rear axle	9.5 x 19 offset 47 in silver	MP2-951947-1
Front axle	8.5 x 19 offset 45 in black	MP2-851945-2
Rear axle	9.5 x 19 offset 47 in black	MP2-951947-2
Front axle	8.5 x 19 offset 45 in graphite matt - front polished	MP2-851945-3
Rear axle	9.5 x 19 offset 47 in graphite matt - front polished	MP2-951947-3

Suitable tires:

Front and rear axle	8.5 x 19 with 225/35 R19 or 235/35 R19
Front axle	8.5 x 19 with 235/35 R19
Rear axle	9.5 x 19 with 255/30 R19



suspension

22 CLA Lowering spring set 30 mm (TÜV Certification)

for front axle weight till 1021 kg	117-3-800
for front axle weight more than 1022 kg	117-3-801

23 Spacers 24 (TÜV certification)

24 mm per axle	000-3-2-12
30 mm per axle	000-3-2-15
Usable for front and rear axles. Special screws are not included - please order separately.	

24 Screws (only for original MB and AMG wheels)

M14 x 1,5 x 40 mm round head screws (necessary for 24 mm spacers), pcs.	141540-MB
M14 x 1,5 x 43 mm round head screws (necessary for 30 mm spacers), pcs.	141543-MB

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Komplett-Programme

- Aerodynamics – kit 1** – PIECHA GT-R aerodynamics-Set 1 contains: 117-8-100
 GT-R Front-Cup-Wings 117-1-101
 GT-R Front-Splitter 117-1-111
- Aerodynamics – kit 2** – PIECHA GT-R aerodynamics-Set 2 contains: 117-8-101
 GT-R Front-Cup-Wings 117-1-101
 GT-R Front-Splitter 117-1-111
 GT-R Trunk lid spoiler 3-pieces 117-1-401
 GT-R Roof spoiler 117-1-410
- Aerodynamics – kit 3** – PIECHA GT-R aerodynamics-Set 3 contains: 117-8-102
 GT-R Front-Cup-Wings 117-1-101
 GT-R Front-Splitter 117-1-111
 GT-R Trunk lid spoiler 3 pieces 117-1-401
 GT-R Roof spoiler 117-1-410
 GT-R Rear diffuser insert 117-1-301
 GT-R 4-pipe exhaust inserts 117-2-300
 GT-R double outlet adaption for series exhaust muffler 117-2-303
- Diffusor-exhaust set – kit 4** – PIECHA GT-R rear diffusor-exhaust-Set 4 contains: 117-8-103
 GT-R Rear diffuser insert 117-1-301
 GT-R 4-pipe exhaust inserts 117-2-300
 GT-R Double outlet adaption 117-2-301
 GT-R Exhaust muffler 117-2-310
 GT-R front silencer replacement tube 117-2-312
- Complete set – kit 5** – PIECHA GT-R rear diffusor-exhaust-Set 5 contains: 117-8-104
 GT-R Front-Cup-Wings 117-1-101
 GT-R Front-Splitter 117-1-111
 GT-R Trunk lid spoiler 3 pieces 117-1-401
 GT-R Roof spoiler 117-1-410
 GT-R Rear diffuser insert 117-1-301
 GT-R 4-pipe exhaust inserts 117-2-300
 GT-R Double outlet adaption 117-2-301
 GT-R Exhaust muffler 117-2-310
 GT-R front silencer replacement tube 117-2-312
- Complete set – kit 6** – PIECHA GT-R Set 6 contains: 117-8-105
 GT-R Rear diffuser insert 117-1-301
 GT-R 4-pipe exhaust inserts 117-2-300
 GT-R double outlet adaption for series exhaust muffler 117-2-303

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PIECHA Design on YouTube:



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