

TUNING & DESIGN FUR MERCEDES-BENZ

**AERODYNAMICS** 

LED DAYTIME RUNNING LIGHT SKIRTS

QUADRO EXHAUST SYSTEM

ALUMINIUM RIM PROGRAMME

**POWER-CONVERTER** 

SUSPENSION TECHNOLOGY

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Design programme C-Class W204

based on Mercedes-Benz C-Class W204

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## Aerodynamics

#### 1 Front spoiler lip for AMG styling

The PIECHA front spoiler lip smoothly underlines the sporty design of the C-Class AMG styling.

The front spoiler lip is mounted onto the serial fenders by simple adhesion.

Including adhesive set, mounting instructions and approval certificate.

Primed	3	11	204-1-100
Carbon black coated			204-1-???
Carbon silver coated			204-1-???

#### 2 Front spoiler lip for AMG C63

The design perfectly blends into the lines and incorporates significantly better dynamics.

The front spoiler lip is mounted onto the serial fenders by simple adhesion.

Including adhesive set, mounting instructions and approval certificate.

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Primed	204-1-???
Carbon black coated	204-1-???
Carbon silver coated	204-1-???

**3 2-lamellas grill** (not for AMG C63) 204-1-??? Black high gloss with chrome lamellas

4 Headlight mask set for all models
Primed
204-4-110

#### 5 Rear diffusor insert 4-pipe for AMG-Styling and C63

The RS rear diffusor insert for the AMG styling is designed specifically for the 4-pipe exhaust system and will replace the original insert.

For T-model	204-1-411
For T-model with Parktronic	W204-411-PDC
For sedan	W204-410

#### 6 Diffusor board for AMG rear diffusor

**MENU** 

W204-420

The diffusor board is mounted underneath the diffuser as an additional under floor wing and provides significantly downforce. Suitable for T-models and sedans.

7 Rear spoiler lip for sedan (all models) W204-255











### Accessoires

1 LED side skirt illumination (all models)4 LEDs per side including behicle-specific cable set

204-?-???

204-5-100 204-5-110 204-5-120

## LED daytime running light skirts

The PIECHA LED daytime running light inserts with their insert enclosures are simply exchanged against the serial grid inserts including the fog lights. In order to make the installation as easy as possible, the control modules and cable sets are shipped preconfigured. The LED daytime running lights are alight 100% (very bright) as soon as the ignition is on. When the dimmed headlight is switched on, also by automatic control, the LED daytime running lights are dimmed to 20% and act as position lights. The steered headlight function for the fog lights remains. The daytime running lights have an E approval and do not need to be certified by the Technical Control Board.

#### The advantages:

PALECIA

- Prime supplier quality
- No Technical Control Board certificate needed
- Simple installation
- Ready-to-install kit, already coated inserts with fog lights

The LED light sticks available in black or chrome.

2	Daytime running light inserts for Serial fenders, LED light sticks in black
3	Daytime running light inserts for AMG Styling, LED light sticks in black
4	Daytime running light inserts for AMG C63, LED light sticks in black







Assembly instructions, Technical Control Board certificates respectively EC approval and installation material are included.

## 4-pipe QUADRO stainless steel exhaust mufflers

1 4-pipe QUADRO rework
 4-fold pipes (right and left) to be welded on the serial silencers.
 Sporty and elegant design made of stainless steel with two oval chrome end pipes.

#### 2 4-pipe QUADRO stainless steel silencers

Complete stainless steel with high gloss polished double-oval end pipes, with EC certificate

For 4-cylinder gas and diesel

For 6-cylinder gas and diesel

204-2-301

230-2-300





<sup>&</sup>lt;sup>†</sup> Assembly instructions, Technical Control Board certificates respectively EC approval and installation material are included





## Aluminium rim programme

#### 1 PIECHA MP1 MONOBLOCK

High-tech rim in brand new interprated convex turbine-design. Developped for maximum wheel size.

Delicate and hidden wheel connection zone. No body work required. Satin gunmetal with polished racks.

Front axle 8.5 x 19 offset 40 mp1-851940-3 Rear axle 9.5 x 19 offset 45 mp1-951945-3

Suitable tires: front axle 225/35 R19 rear axle 255/30 R19 or front axle 235/35 R19 rear axle 275/30 R19

#### 2 PIECHA dp1 CC

3-part high-end rim with extremely stable 2.5 mm Radinox stainless steel outer well, high gloss polished, rim centre in high gloss silver with central lid

Front axle 8.5 x 19 offset 26 dp1-??????-? Rear axle 9.5 x 19 offset 45 dp1-???????-?

Suitable tires: front axle 225/35 R19 rear axle 255/30 R19 or front axle 235/35 R19 rear axle 275/30 R19

#### 3 PIECHA dp2 Phantom

Single-part rims in multipart appearance with stainless steel panel and deep well, silver or silk mat black. Front axle 8.5 x 19 offset 38 in silver dp2-851938-1 Rear axle 9.5 x 19 offset 45 in silver dp2-951945-1 Front axle 8.5 x 19 offset 38 in black dp2-851938-2 Rear axle 9.5 x 19 offset 45 in black dp2-951945-2 Suitable tires: front axle 225/35 R19 rear axle 255/30 R19 or front axle 235/35 R19 rear axle HA 275/30 R19









\* Assembly instructions, Technical Control Board certificates respectively EC approval and installation material are included







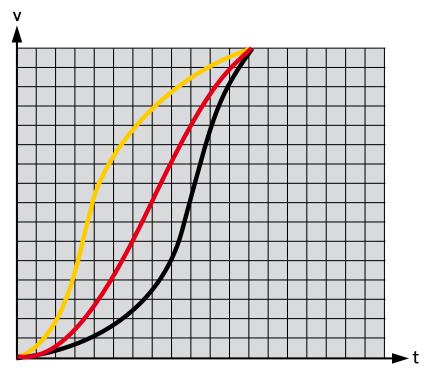
## Power-Converter

#### 1 Power Converter CS-Race-Control \*

000-7-700

- Improved performance potential and draft from low rev within the whole speed range.
- Very fast response behaviour, significantly better acceleration and more agile driving behaviour.
- Simple installation through plug and play connection.
  Individual setting of the response behaviour and additionally, via a separate switch, changeable from the serial mode into the city mode or sport mode. The response behaviour can be adjusted individually by an integrated potentiometer.

Also suitable for C-Class W204, E-Class W212 and W207, GLK, VITO, VIANO and new Smart



- Acceleration without Power-Converter
- Acceleration with Power-Converter in city-mode
- Acceleration with Power-Converter in sport-mode





 $<sup>^</sup>st$  Assembly instructions, Technical Control Board certificates respectively EC approval and installation material are included

## Suspension technology

1 Lowerings sedan with ABE

Sedan / T-model









20 mm W204-108

Lowerings T-model (estate) with ABE

Front axle up to 1020 kg	2WD	20 mm	W204-104
Front axle over 1021 kg	2WD	20 mm	W204-105
4-matic	4-WD	30 mm	W204-106
Deep version	2WD	40 mm	W204-107

#### Coilover suspension (not for C63) Technical Control Board certificate

Sedan	2WD	30-60 mm 204-3-809
T-modell	2WD	30-60 mm 204-3-810









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PIECHA Design on YouTube:



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